



Preliminary Technical Data Sheet

RAVAMID® A MGF 15/10 BK45

Polyamide 66 Black , 15% mineral, 10% glass fiber filled, industrial quality compound,
also available Heat Stabilized (H) and UV Stabilized (UV)

PROPERTIES	NORM		UNIT	VALUE
<u>GENERAL</u>	ISO	ASTM		
Density	1183	D792	g/cm3	1.33
Linear mould shrinkage	/	D955	%	0.50-1.0
Humidity	960	-	%	≤0.20
<u>TERMICHE/ THERMAL</u>				
VICAT B50	306	D1525	°C	240
HDT/A	75	D648	°C	215
Melting Point	3146	-	°C	260
<u>MECCANICHE/ MECHANICAL</u>				
Tensile strength (yield)	527	D638	MPa	-
Tensile strength (break)	527	D638	MPa	95
Elongation at break	527	D638	%	4
Flexural modulus	178	D790	MPa	5300
Tensile modulus	527	D638	MPa	7300
Charpy Impact + 23 °C (notched)	179/1A	-	KJ/m2	5.5
Charpy Impact + 23 °C (unnotched)	179/1U	-	KJ/m2	40
<u>FLAMMABILITY</u>				
Burning Rate (FMVSS302)	3795	-	mm/min	<100
Flammability 3,2 mm	UL94	-	-	HB
Flammability 1.6 mm	UL94	-	-	HB
Flammability 0.75 mm	UL94	-	-	-
Glow Wire Flammability Index 2,0 mm	IEC 60695-2-12	°C		650
Glow Wire Ignitability Temperature 1,2 mm	IEC 60695-2-13	°C		-
<u>ELECTRICAL</u>				
Dielectric rigidity (Oil 1mm)	IEC 60243-1	KV/mm		-
Surface resistivity	IEC 60093	Ohm		-
Volume resistivity	IEC 60093	Ohmxcm		-
CTI Comparative Tracking Index	IEC 60112	V		-